



Welder's First Choice

# SAFETY DATA SHEET

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OSHA HAZCOM STANDARD 29 CFR 1910.1200(G) AND GHS REV 03.

ISSUE DATE 09/18/2019

REVIEWED ON 09/18/2019

## SECTION - 1 IDENTIFICATION

### Product Identifier

**Trade Name:** Carbon Steel Electrodes for Shielded Metal Arc Welding

**Product Number:**

**Specification:** A5.1

**Classification:** E6010,E6011,E6012,E6013,E7014,E7016, E7024, E7028

**Carbon steel coated welding electrodes Specification:** A5.1

**Classification:** E7018,E7018-1,

Low hydrogen carbon steel coated welding electrodes

**Relevant identified uses of the substance or mixture and uses advised against:**

For professional use only. Use according to manufacturer's specification.

**Product Description:** Carbon steel or low hydrogen carbon steel coated welding electrodes.

**Application of the substance/the mixture :** Industry specific application.

**Details of the Supplier of the Safety Data Sheet:**

**Manufacturer/Supplier:**

ROYALE WELDWELL PVT LTD

No.02, Uthiramerur Road, Malaipalayam Post, Maduranthagam, Chengelpet, Dist. Tamilnadu-603303 (INDIA)

**Telephone:**+91-9840441459

2Hazard(s)Identification

**Emergency telephone number:** +91-9840441459

## SECTION - 2 HAZARD(S) IDENTIFICATION

· **Classification of the substance or mixture:**



**Health hazard**

**Carc.1A H350**

**May cause cancer.**

**STOTREIH372** Causes damage to organs through prolonged or repeated exposure



**Corrosion**

**EyeDam.1H318** Causes serious eye damage



**Skin Irrit. 2 H315 Causes skin irritation.**

**Skin Sens. 1 H317 May cause an allergic skin reaction.**

**STOT SE 3 H335 May cause respiratory irritation.**

· **Label elements:**

**Hazard pictograms:**





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**Signal word: Danger****Hazard-determining components of labelling:**

Iron Silica  
Calcium Oxide Nickel

**Hazard statements:**

H315: Causes skin irritation.  
H318: Causes serious eye damage.  
H317: May cause an allergic skin reaction. H350 May cause cancer.  
H335: May cause respiratory irritation.  
H372: Causes damage to organs through prolonged or repeated exposure.

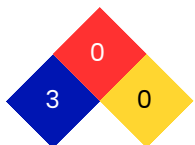
**Precautionary statements:**

**P201:** Obtain special instructions before use.  
**P202:** Do not handle until all safety precautions have been read and understood. P260 Do not breathe dust/fume/gas/mist/vapours/spray.  
**P264:** Wash thoroughly after handling.  
**P271:** Use only outdoors or in a well-ventilated area.  
**P272:** Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/protective clothing/eye protection/face protection. P302+P352 If on skin: Wash with plenty of water.  
**P304+P340:** IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
**P305+P351+P338:** If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
**P308+P313:** IF exposed or concerned: Get medical advice/attention.  
**P321:** Specific treatment(see supplementary first aid instructions on this Safety Data Sheet). P314 Get medical advice/attention if you feel unwell.  
**P362+P364:** Take off contaminated clothing and wash it before reuse. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P405 Store locked up.  
**P501:** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Unknown acute toxicity:**

This value refers to knowledge of known, established toxicological or ecotoxicological values. 6 % of the mixture consists of component(s) of unknown toxicity.

· Classification system: NFPA/HMIS Definitions: 0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme  
NFPA ratings(scale 0 - 4)



Health= 3  
Fire = 0  
Reactivity = 0

**HMIS-ratings (scale 0 - 4)**

HEALTH	*3
FIRE	0
REACTIVITY	0

Health= 3  
Fire = 0  
Physical Hazard= 0

**Hazard(s) not otherwise classified (HNOC): None known**



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## SECTION -3 COMPOSITION/INFORMATION ON INGREDIENTS

- **Chemical characterization: Mixtures**
- **Description: Mixture of substances listed below with non-hazardous additions.**

### Dangerous Components:

CAS: 7439-89-6 RTECS: NO 4565500	Iron Flam. Sol.2, H228; Skin Irrit.2, H315; STOT SE 3, H335; EyeIrrit. 2B, H320; Combustible Dust	25-50%
CAS: 7789-75-5 RTECS: EW 1760000	Calcium fluoride Skin Irrit. 2, H315; STOTSE 3, H335; Eye Irrit.2B, H320	2-12%
CAS: 471-34-1 RTECS: EV 9580000	Calcium Carbonate	2-12%
CAS: 13463-67-7	Titanium Dioxide Carc. 2, H351	2-12%
CAS: 1344-09-8	Silicic acid, sodiumsalt Acute Tox.4, H302; SkinIrrit. 2, H315;Eye Irrit. 2A, H319; STOTSE 3, H335	2-12%
CAS: 9004-34-6	Cellulose	2-12%
CAS: 68476-25-5	Feldspar Skin Irrit. 2, H315; STOTSE 3, H335; Eye Irrit.2B, H320	2-12%
CAS: 1344-28-1 RTECS: BD 1200000	Aluminium Oxide STOT SE 3, H335	≤2.5%
CAS: 546-93-0	Magnesium Carbonate	≤2.5%
CAS: 1317-95-9	Silica Carc. 1A, H350; STOT SE 3, H335	≤2.5%
CAS: 7439-96-5 RTECS: OO 9275000	Manganese Pyr. Sol.1, H250; Water-react. 1, H260	≤2.5%
CAS: 7440-02-0	Nickel Carc. 2, H351;STOT RE 1, H372; Skin Sens. 1, H317	≤2.5%
CAS: 7440-21-3	Silicon Flam. Sol.2, H228; Acute Tox.4, H302; Eye Irrit. 2B,H320; Combustible Dust	≤2.5%
CAS: 12001-26-2	Mica	≤2.5%
CAS: 584-08-7 RTECS: TS 7750000	Potassium Carbonate Acute Tox. 4, H302	≤2.5%
CAS: 1305-78-8 RTECS: EW 3100000	Calcium Oxide Skin Corr. 1A,H314; Eye Dam.1, H318; Acute Tox. 4, H302	≤2.5%
CAS: 1313-59-3	Sodium oxide Ox. Sol. 1, H271; Skin Corr. 1C, H314	≤2.5%
CAS: 7439-98-7 RTECS: QA 4680000	Molybdenum	≤2.5%
CAS: 7631-86-9	Silicon Dioxide Carc. 1B, H350; Skin Irrit.2, H315; STOT SE 3, H335; EyeIrrit. 2B, H320	≤2.5%
CAS: 12136-45-7	Dipotassium Oxide Water-react. 3, H261; Skin Corr. 1A,H314; Eye Dam.1, H318	≤2.5%



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**· Additional information:**

the exact percentages of the ingredients of this mixture are considered to be proprietary and are withheld in accordance with the provisions of paragraph (i) of §1910.1200 of 29 CFR 1910.1200 Trade Secrets.

Note: Certain chemical constituents listed in Section 3 may vary depending upon the Classification of the Carbon Steel Electrodes for Shielded Metal Arc Welding products

## SECTION -4 FIRST-AID MEASURES

**· Description of first aid measures****· General information:**

Symptoms of poisoning may occur after exposure to dust, fumes or particulates; seek medical attention if feeling unwell.

· **After inhalation:** In case of unconsciousness place patient stably in the side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly. If skin irritation occurs, consult a doctor.

· **After eye contact:** Do NOT rub eyes. Immediately rinse opened eye(s) for at least 15 minutes under running water, lifting upper and lower lids occasionally. If symptoms persist, consult a physician.

If easy to do so, remove contact lenses if worn.

· **After swallowing:** Rinse out mouth and then drink plenty of water. Do not induce vomiting without medical advice. If swallowed and symptoms occur, consult a doctor.

**· Information for doctor**

· Most important symptoms and effects, both acute and delayed: No further relevant information available.

· Indication of any immediate medical attention and special treatment needed:

## SECTION -5 FIRE-FIGHTING MEASURES

**· Extinguishing media**

· **Suitable extinguishing agents:** Use firefighting measures that suit the environment.

· For safety reasons unsuitable extinguishing agents: No further relevant information.

**· Special hazards arising from the substance or mixture:**

Amorphous or crystalline silicon both react exothermically when heated with alkali-metal carbonates attaining incandescence and evolving carbon monoxide.

Material in powder form, capable of creating a dust explosion. Mixture of silicon, aluminium, and lead oxide explodes when heated.

If incinerated, product will release the following toxic fumes: Oxides of aluminium, calcium carbon, iron, magnesium, manganese, molybdenum, nickel, potassium, silicon, sodium, strontium, titanium, zirconium, and nitrogen (NO<sub>x</sub>), and fluorides and ozone.

**· Advice for firefighters****· Special protective equipment for firefighters:**

As in any fire, wear self-contained breathing apparatus pressure-demand (NIOSH approved or equivalent) and full protective gear to prevent contact with skin and eyes.

**· Additional information:**

These items are not reactive, flammable, or explosive and essentially not hazardous at ambient temperatures.

Welding arcs and sparks can ignite combustibles and flammable products. If involved in a fire, these products may generate irritating aluminium fumes and a variety of metal oxides. Emergency responders must wear personal protection equipment suitable for the situation. Use the extinguishing media recommended for the burning materials and fire situation. See ANSI Z49.1 "Safety in Welding and Cutting" and "Safe Practices" Code: SP, published by the American Welding Society.

## SECTION -6 ACCIDENTAL RELEASE MEASURES

**· Personal precautions, protective equipment and emergency procedures:**

Ensure adequate ventilation.

Avoid contact with skin, eyes and clothing.

Wear protective equipment. Keep unprotected persons away



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· **Environmental precautions:** Do not allow to enter sewers/surface or ground water.

· **Methods and material for containment and cleaning up:**

Pick up mechanically.

Dispose contaminated material as waste according to section 13. Ensure adequate ventilation.

Dispose of the collected material according to regulations.

Flammable solid. Stop leak if without risk. Do not touch spilled material. Use water spray curtain to divert vapor drift. Prevent entry into sewers, basements or confined areas; dike if needed. Eliminate all ignition sources.

· **Reference to other sections:**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment. See Section 13 for disposal information.

Protective Action Criteria for Chemicals

PAC-1:		
7439-89-6	Iron	3.2 mg/m <sup>3</sup>
7789-75-5	Calcium fluoride	15 mg/m <sup>3</sup>
471-34-1	Calcium Carbonate	45 mg/m <sup>3</sup>
13463-67-7	Titanium Dioxide	30 mg/m <sup>3</sup>
1344-09-8	Silicic acid, sodiumsalt	5.9 mg/m <sup>3</sup>
1344-28-1	Aluminium Oxide	15 mg/m <sup>3</sup>
546-93-0	Magnesium Carbonate	45 mg/m <sup>3</sup>
7439-96-5	Manganese	3 mg/m <sup>3</sup>
7440-02-0	Nickel	4.5 mg/m <sup>3</sup>
7440-21-3	Silicon	45 mg/m <sup>3</sup>
12001-26-2	Mica	9 mg/m <sup>3</sup>
584-08-7	Potassium Carbonate	5.6 mg/m <sup>3</sup>
1305-78-8	Calcium Oxide	6 mg/m <sup>3</sup>
1313-59-3	Sodium oxide	0.5 mg/m <sup>3</sup>
1633-05-2	Strontium Carbonate	71 mg/m <sup>3</sup>
7439-98-7	Molybdenum	30 mg/m <sup>3</sup>
7631-86-9	Silicon Dioxide	18 mg/m <sup>3</sup>
12136-45-7	Dipotassium Oxide	0.18 mg/m <sup>3</sup>

PAC-2:		
7439-89-6	Iron	35 mg/m <sup>3</sup>
7789-75-5	Calcium fluoride	170 mg/m <sup>3</sup>
471-34-1	Calcium Carbonate	210 mg/m <sup>3</sup>
13463-67-7	Titanium Dioxide	330 mg/m <sup>3</sup>
1344-09-8	Silicic acid, sodiumsalt	65 mg/m <sup>3</sup>
1344-28-1	Aluminium Oxide	170 mg/m <sup>3</sup>



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546-93-0	Magnesium Carbonate	260 mg/m <sup>3</sup>
7439-96-5	Manganese	5 mg/m <sup>3</sup>
7440-02-0	Nickel	50 mg/m <sup>3</sup>
7440-21-3	Silicon	100 mg/m <sup>3</sup>
12001-26-2	Mica	99 mg/m <sup>3</sup>
584-08-7	Potassium Carbonate	62 mg/m <sup>3</sup>
1305-78-8	Calcium Oxide	110 mg/m <sup>3</sup>
1313-59-3	Sodium oxide	5 mg/m <sup>3</sup>
1633-05-2	Strontium Carbonate	780 mg/m <sup>3</sup>
7439-98-7	Molybdenum	330 mg/m <sup>3</sup>
7631-86-9	Silicon Dioxide	740 mg/m <sup>3</sup>
12136-45-7	Dipotassium Oxide	2 mg/m <sup>3</sup>

PAC-3:		
7439-89-6	Iron	150 mg/m <sup>3</sup>
7789-75-5	Calcium fluoride	1,000 mg/m <sup>3</sup>
471-34-1	Calcium Carbonate	1,300 mg/m <sup>3</sup>
13463-67-7	Titanium Dioxide	2,000 mg/m <sup>3</sup>
1344-09-8	Silicic acid, sodiumsalt	390 mg/m <sup>3</sup>
1344-28-1	Aluminium Oxide	990 mg/m <sup>3</sup>
546-93-0	Magnesium Carbonate	1,600 mg/m <sup>3</sup>
7439-96-5	Manganese	1,800 mg/m <sup>3</sup>
7440-02-0	Nickel	99 mg/m <sup>3</sup>
7440-21-3	Silicon	630 mg/m <sup>3</sup>
12001-26-2	Mica	590 mg/m <sup>3</sup>
584-08-7	Potassium Carbonate	370 mg/m <sup>3</sup>
1305-78-8	Calcium Oxide	660 mg/m <sup>3</sup>
1313-59-3	Sodium oxide	50 mg/m <sup>3</sup>
1633-05-2	Strontium Carbonate	4,700 mg/m <sup>3</sup>
7439-98-7	Molybdenum	2,000 mg/m <sup>3</sup>
7631-86-9	Silicon Dioxide	4,500 mg/m <sup>3</sup>
12136-45-7	Dipotassium Oxide	54 mg/m <sup>3</sup>



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## SECTION -7 HANDLING AND STORAGE

### Precautions for safe handling:

Avoid creating and breathing dust/fume/gas/mist/vapours/spray. Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

**Information about protection against explosions and fires:** Keep protective respiratory device available.

Conditions for safe storage, including any incompatibilities Store away from strong acids, strong bases, strong oxidizing agents and strong reducing agents.

Storage

**Requirements to be met by storerooms and receptacles:** Store in the original container.

**Information about storage in one common storage facility:** Not required.

**Further information about storage conditions:** Keep receptacle tightly sealed.

Specific end use(s): No further relevant information available.

## SECTION -8 EXPOSURE CONTROLS/PERSONAL PROTECTION

· Additional information about design of technical systems: No further data; see section 7.

### · Control parameters:

All ventilation should be designed in accordance with OSHA standard (29 CFR 1910.94). Use local exhaust at filling zones and where leakage and dust formation is probable. Use mechanical (general) ventilation for storage areas. Use appropriate ventilation as required to keep Exposure Limits in Air below TLV & PEL limits.

### · Components with occupational exposure limits:

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.

At this time, the other constituents have no known exposure limits

### 7789-75-5 Calcium fluoride

PEL	Long-term value: 2.5 mg/m <sup>3</sup> as F
REL	Long-term value: 2.5 mg/m <sup>3</sup> as F
TLV	Long-term value: 2.5 mg/m <sup>3</sup> as F, BEI

### 471-34-1 Calcium Carbonate

PEL	Long-term value: 15* 5** mg/m <sup>3</sup> *total dust **respirable fraction
REL	Long-term value: 10* 5** mg/m <sup>3</sup> *total dust **respirable fraction
TLV	TLV withdrawn

### 13463-67-7 Titanium Dioxide

PEL	Long-term value: 15* mg/m <sup>3</sup> *total dust
REL	See Pocket Guide App. A
TLV	Long-term value: 10 mg/m <sup>3</sup>



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## 9004-34-6 Cellulose

PEL	Long-term value: 15* 5** mg/m <sup>3</sup> *total dust **respirable fraction
REL	Long-term value: 10* 5** mg/m <sup>3</sup> *total dust **respirable fraction
TLV	Long-term value: 10 mg/m <sup>3</sup>

## 1344-28-1 Aluminium Oxide

PEL	Long-term value: 15* 5** mg/m <sup>3</sup> *Total dust; ** Respirable fraction
REL	Long-term value: 10* 5** mg/m <sup>3</sup> as Al* Total dust** Respirable/pyro powd./welding f.
TLV	Long-term value: 1* mg/m <sup>3</sup> as Al; *as respirable fraction

## 546-93-0 Magnesium Carbonate

PEL	Long-term value: 15* 5** mg/m <sup>3</sup> *total dust **respirable fraction
REL	Long-term value: 10* 5** mg/m <sup>3</sup> *total dust **respirable fraction
TLV	TLV withdrawn

## 1317-95-9 Silica

PEL	Long-term value: 0.05* mg/m <sup>3</sup> *resp. dust; 30mg/m <sup>3</sup> /%SiO <sub>2</sub> +2
REL	Long-term value: 0.05* mg/m <sup>3</sup> *respirable dust; See Pocket Guide App. A
TLV	TLV withdrawn

## 7439-96-5 Manganese

PEL	Ceiling limit value: 5 mg/m <sup>3</sup> as Mn
REL	Short-term value: 3 mg/m <sup>3</sup> Long-term value: 1 mg/m <sup>3</sup> fume, as Mn
TLV	Long-term value: 0.02* 0.1** mg/m <sup>3</sup> as Mn; *respirable **inhalable fraction

## 7440-02-0 Nickel

PEL	Long-term value: 1 mg/m <sup>3</sup>
REL	Long-term value: 0.015 mg/m <sup>3</sup> as Ni; See Pocket Guide App. A
TLV	Long-term value: 1.5* mg/m <sup>3</sup> elemental, *inhalable fraction





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### 7440-21-3 Silicon

PEL	Long-term value: 15* 5** mg/m <sup>3</sup> *total dust **respirable fraction
REL	Long-term value: 10* 5** mg/m <sup>3</sup> *total dust **respirable fraction
TLV	TLV withdrawn

### 12001-26-2 Mica

PEL	Long-term value: 20 mppcf ppm <1% crystalline silica
REL	Long-term value: 3* mg/m <sup>3</sup> *respirable dust; containing < 1% quartz
TLV	Long-term value: 3* mg/m <sup>3</sup> *as respirable fraction

### 1305-78-8 Calcium Oxide

PEL	Long-term value: 5 mg/m <sup>3</sup>
REL	Long-term value: 2 mg/m <sup>3</sup>
TLV	Long-term value: 2 mg/m <sup>3</sup>

### 7439-98-7 Molybdenum

PEL	Long-term value: 15* mg/m <sup>3</sup> *Total dust, as Mo
TLV	Long-term value: 10* 3** mg/m <sup>3</sup> as Mo; *inhalable fraction ** respirable fraction

### 7631-86-9 Silicon Dioxide

ACGH	Short-term value: 3 mg/m <sup>3</sup> Long-term value: 10 mg/m <sup>3</sup>
IDLH	Short-term value: 3000 mg/m <sup>3</sup> Long-term value: 4 mg/m <sup>3</sup> IDLH: Immediately dangerous to life or health
TWA	Short-term value: 6 mg/m <sup>3</sup> Long-term value: 4 mg/m <sup>3</sup>

### Ingredients with biological limit values:

### 7789-75-5 Calcium fluoride

BEI	2 mg/L urine prior to shift Fluoride (background, nonspecific)
	3 mg/L urine end of shift Fluoride (background, nonspecific)



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· **Additional information:** The lists that were valid during the creation of this SDS were used as basis.

· **Exposure controls:**

· Personal protective equipment

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing and wash before reuse. Wash hands before breaks and at the end of work. Store protective clothing separately. Avoid contact with the eyes and skin.

· **Breathing equipment:**



Suitable respiratory protective device recommended

Use NIOSH approved or equivalent fume respirator or air supplied respirator when welding, brazing, cutting, grinding, or soldering in a confined space or general work area where local exhaust and/or ventilation does not keep exposure below the limits outlined in Section 8. Monitor the air quality inside the welder's helmet, and/or worker's breathing zone to determine if a respirator is required and the type needed.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/the substance/ the preparation. Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Select glove material based on penetration times, rates of diffusion and degradation.

· **Material of gloves:**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material:**

The exact break-through time has to be determined and observed by the manufacturer of the protective gloves.

· **Eye protection:**



Tightly sealed goggles

Wear a helmet or face shield with a filter lens around shade number 14. Adjust if needed by selecting the next lighter or darker shade number. See ANSI/ASC Z49.1 Section 4.2 or publication F2.2. Shield other workers by providing screens and flash goggles.

· **Body protection:**

Wear approved head, hand, and body protection, which help to prevent injury from radiation, sparks, and electrical shock. This would include wearing welder's gloves and a protective face shield and may include arm protectors, apron, hats, shoulder protection, as well as dark, non-synthetic, substantial clothing. See ANSI Z49.1. Welders should be trained not to allow electrically live parts to contact the skin or wet clothing and gloves. The welders should insulate themselves from the work and ground and should not touch live electrical parts. Welders should not wear short sleeve shirts or short pants.

**Limitation and supervision of exposure into the environment: None**



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## SECTION -9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

#### General Information

##### Appearance:

**Form:** Flux Coated Wire/Rod  
**Colour:** Silver/grey wire covered by various coloured fluxes  
**Odour:** Odourless until used  
**Odour threshold:** Not determined.  
**pH-value:** Not applicable.

##### Change in condition

**Melting point/Melting range:** Not determined.  
**Boiling point/Boiling range:** Not determined.  
**Flash point:** None  
**Flammability (solid, gaseous):** Not determined.  
**Ignition temperature:** Not applicable  
**Decomposition temperature:** Not determined.  
**Auto igniting:** Product is not self-igniting.  
**Danger of explosion:** Product does not present an explosion hazard.

##### Explosion limits:

**Lower:** Not determined.  
**Upper:** Not determined.  
**Vapor pressure:** Not applicable.  
**Density:** Not determined.  
**Relative density:** Not determined.  
**Vapor density:** Not applicable.  
**Evaporation rate:** Not applicable.

##### Solubility in / Miscibility with:

**Water:** Insoluble.  
**Partition coefficient (n-octanol/water):** Not determined.  
**Viscosity:**  
**Dynamic:** Not applicable.  
**Kinematic:** Not applicable.

##### Solvent content:

**VOC content:** 0.00 %  
**Solids content:** 100 %

#### 10 Stability and Reactivity

**Other information:** No further relevant information available.

## SECTION -10 STABILITY AND REACTIVITY

### Reactivity:

Stable under normal conditions.

May react violently or explosively on contact with water. Will react with water or steam to product hydrogen. Incompatible (violent reactions) with chlorine, fluorine, oxidizers, calcium, carbide, alkali carbonates, iodine pentafluoride, cobaltic fluoride, rubidium carbide, MnF<sub>3</sub>, nitrosyl fluoride, AgF. Mixtures of caesium acetylide with silicon react vigorously on heating. Rubidium acetylide reacts vigorously with silicon on warming.

Chemical stability: Stable under normal conditions.

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

Possibility of hazardous reactions: Contact with acids or strong bases may cause generation of gas.

Conditions to avoid: No further relevant information available.

Incompatible materials

incompatible (violent reactions) with chlorine, fluorine, oxidizers, calcium, carbide, alkali carbonates, iodine pentafluoride, cobaltic fluoride, rubidium carbide, MnF<sub>3</sub>, nitrosyl fluoride, AgF.

Strong acids, strong bases, strong oxidizing agents and strong reducing agents.



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## Hazardous decomposition products:

Welding fumes and gases cannot be classified simply. The composition and quantity of both are dependent upon the metal being welded, the processes and procedures followed, and the welding consumables used. Other conditions that also influence the composition and quantity of fumes and gases to which workers may be exposed include: coatings on the metal being welded (such as paint, plating, or galvanizing), the number of welders in operation and the volume of the work area, the quality and amount of ventilation, the position of the welder's head with respect to the fume plume, and the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapours from cleaning and degreasing procedures). When the electrode is consumed, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 8. Fume and gas decomposition, and not the ingredients in the electrode, are important. The concentration of a given fume or gas component may decrease or increase by many times the original concentration. Also, new compounds not in the electrodes may form. The known gases and fumes that may form during welding or cutting and their exposure limits are noted in the list in Section 11 below. Decomposition products of normal operation include those originating from the volatilization, reaction, or oxidation of the materials shown in Section 8, plus those from the base metal and coating, etc. as noted above. Chlorinated solvents may be decomposed into toxic gases such as phosgene.

It is understood, however, that the elements and/or oxides to be mentioned are virtually always present as complex oxides and not as metals (See "Characterization of Arc Welding Fume", from the American Welding Society). The elements or oxides listed Section 8 correspond to the ACGIH categories found in "Threshold Limit Values for Chemical Substances and Physical Agents" listed in Section 8. Some products will also contain: aluminium, amorphous silica fume, antimony, barium, calcium oxide, chromium, copper, fluorspar or fluorides, complex oxides of iron, manganese, molybdenum, nickel, niobium, silica, strontium, tungsten, and or zirconium. Some elements or compounds may exceed their PELs/TLVs before the total fumes exceed 5 mg/ m3.

## SECTION -11 TOXICOLOGICAL INFORMATION

### Information on toxicological effects:

Effects of Over-Exposure: Electric arc welding may create one or more of the following health hazards:

- ARC RAYS can injure eyes and burn skin. Incidences of skin cancer have been reported.
- ELECTRIC SHOCK can kill.
- FUMES AND GASES GENERATED FROM WELDING can be dangerous to your health.
- PRIMARY ROUTES OF ENTRY are the respiratory system, eyes, skin, and/or indigestion.
- NOISE can damage hearing

### Short-term (acute) over-exposure effects:

- WELDING FUMES may result in discomfort, such as dizziness, nausea, or dryness or irritation of the nose, throat, or eyes.
- ALUMINUM OXIDE may cause irritation of the respiratory system.
- CALCIUM OXIDE dust or fumes may cause irritation of the respiratory system, skin, and eyes.
- FLUORIDES, FLUORIDE COMPOUNDS may cause skin and eye burns, pulmonary edema, and bronchitis.
- IRON, IRON OXIDE have no known effects. Treat as a nuisance dust or fume.
- MAGNESIUM, MAGNESIUM OXIDE overexposure may cause metal fume fever, characterized by metallic taste, tightness of chest, and fever. Symptoms may last 24-48 hours following overexposure.
- MANGANESE, MANGANESE COMPOUNDS may cause metal fume fever, characterized by irritation of the throat, vomiting, nausea, fever, body aches, and chills. Recovery is generally complete within 48 hours of overexposure.
- MICA dust may cause irritation of the respiratory system, skin, and eyes.
- MOLYBDENUM may cause irritation of the eyes, nose, and throat.
- NICKEL, NICKEL COMPOUNDS may cause metallic taste, nausea, tightness in chest, fever, and allergic reactions.
- POTASSIUM OXIDE dust or fumes may cause irritation of the respiratory system, skin, and eyes.
- SILICA (amorphous) dust and fumes may cause irritation of the respiratory system, skin, and eyes.
- SODIUM OXIDE dust or fumes may cause irritation of the respiratory system, skin, and eyes.
- STRONTIUM COMPOUNDS (strontium salts) are generally non-toxic and are normally present in the human body. In large oral doses, they may cause gastrointestinal disorders, vomiting, and diarrhea.
- TITANIUM DIOXIDE may cause irritation of the respiratory system.



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Long-term (chronic) over-exposure effects:

- WELDING FUMES in excess levels may cause bronchial asthma, lung fibrosis, pneumoconiosis, or 'siderosis.' Overexposure to air contaminants may lead to their accumulation in the lungs, a condition which may be seen as dense areas on chest x-rays. The severity of the change is proportional to the length of exposure. The changes seen are not necessarily associated with symptoms or signs of reduced lung function or disease. In addition, the changes on X-rays may be caused by non-work factors such as smoking, etc.
- ALUMINUM OXIDE may cause pulmonary fibrosis and emphysema.
- CALCIUM OXIDE prolonged overexposure may cause ulceration of the skin and perforation of the nasal septum, dermatitis, and pneumonia.
- FLUORIDES may cause serious bone erosion (osteoporosis) and mottling of teeth.
- IRON, IRON OXIDE may cause siderosis or deposits of iron in the lungs, which is believed to affect pulmonary function. Lungs will clear in time when exposure to iron fumes and its compounds ceases. Iron and magnetite (Fe3O4) are not regarded as fibro genic materials.
- MANGANESE, MANGANESE COMPOUNDS may cause central nervous system effects referred to as 'manganism.' Symptoms include languor, sleepiness, muscular weakness, emotional disturbances, spastic gait, and tremors. Behavioural changes and changes in handwriting may also appear. These effects are irreversible. Employees overexposed to manganese should receive regular medical examinations for early detection of manganism.
- MICA prolonged overexposure may cause scarring of the lungs and pneumoconiosis, characterized by cough, shortness of breath, weakness, and weight loss.
- MOLYBDENUM prolonged overexposure may result in loss of appetite, weight loss, loss of muscle coordination, difficulty in breathing, and anaemia.
- NICKEL, NICKEL COMPOUNDS may lung fibrosis or pneumoconiosis. Studies of nickel refinery workers indicated a higher incidence of lung and nasal cancers.
- POTASSIUM OXIDE prolonged overexposure may cause ulceration of the skin and perforation of the nasal septum, dermatitis, and pneumonia.
- SILICA (respirable crystalline silica) overexposure may result in silicosis. Respirable crystalline silica is a known human carcinogen. SILICA (amorphous) long term overexposure may cause pneumoconiosis. Non crystalline forms of silica (amorphous silica) are considered to have little fibrotic potential.
- SODIUM OXIDE prolonged overexposure may cause ulceration of the skin and perforation of the nasal septum, dermatitis, and pneumonia.
- STRONTIUM COMPOUNDS at high doses are known to concentrate bone. Major signs of chronic toxicity, which involve the skeleton, have been labelled as "strontium rickets."
- TITANIUM DIOXIDE may cause pulmonary irritation and slight fibrosis.

**Acute toxicity:**

**· LD/LC50 values that are relevant for classification:**

**7439-89-6 Iron**

Oral	LD50	7,500 mg/kg (Rat)
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**7789-75-5 Calcium fluoride**

Oral	LD50	4,250 mg/kg (Rat)
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**471-34-1 Calcium Carbonate**

Oral	LD50	6,450 mg/kg (Rat)
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**13463-67-7 Titanium Dioxide**

Oral	LD50	>10,000 mg/kg (Rat)
Dermal	LD50	>10,000 mg/kg (Rabbit)
Inhalative	LC50/4 h	>6.82 mg/l (Rat)

**1344-09-8 Silicic acid, sodium salt**

Oral	LD50	>2,000 mg/kg (Rat)
Dermal	LD50	>4,640 mg/kg (Rabbit)

**9004-34-6 Cellulose**

Oral	LD50	>5,000 mg/kg (Rat)
Dermal	LD50	>2,000 mg/kg (Rabbit)

**1344-28-1 Aluminium Oxide**

Oral	LD50	>10,000 mg/kg (Rat)
Inhalative	LC50/4 h	>2.6 mg/l (Rat)

**7439-96-5 Manganese**

Oral	LD50	9,000 mg/kg (Rat)
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**7440-21-3 Silicon**

Oral	LD50	3,160 mg/kg (Rat)
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**584-08-7 Potassium Carbonate**

Oral	LD50	1,870 mg/kg (Rat)
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**1305-78-8 Calcium Oxide**

Oral	LD50	500 mg/kg (Rat)
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**7439-98-7 Molybdenum**

Oral	LD50	>5,000 mg/kg (Rat)
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**7439-98-7 Molybdenum**

Oral	LD50	>5,000 mg/kg (Rat)
Dermal	LD50	>2,000 mg/kg (Rat)
Inhalative	LC50/4 h	800 mg/l (Trout) >5.84 mg/l (Rat)



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### 7631-86-9 Silicon Dioxide

Oral	LD50	10,000 mg/kg (Rat) (OECD 401)
Dermal	LD50	5,000 mg/kg (Rabbit)(OECD 402)
Inhalative	LC50/4 h	>140->2,000 mg/l(Rat) (OCED 403) Maximum attainable concentration, mortality does not appear. 10,000 mg/l(Zebra fish) (OECD203)

· **Primary irritant effect:**

· **On the skin:**

Strong caustic effect on skin and mucous membranes. Irritant to skin and mucous membranes. May cause an allergic skin reaction.

· **On the eye:**

Strong irritant with the danger of severe eye injury. Corrosive effect. Causes serious eye irritation.

· Sensitization: Sensitization possible through skin contact.

· **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations: Irritant Carcinogenic

· **Carcinogenic categories:**

· IARC (International Agency for Research on Cancer):

(a)Although IARC has classified titanium dioxide as possible carcinogenic to human (2B), their summary concludes: "No significant exposure to titanium dioxide is thought to occur during the use of products which titanium dioxide is bound to other materials, such as in cosmetics or in paints."

(b)OSHA does not regulate Titanium Dioxide as a carcinogen. However, under 29 CFR 1910.1200 the SDS must convey the fact that Titanium Dioxide's a potential carcinogen to rats.

Group 1 - Carcinogenic to humans

Group 2A - Probably carcinogenic to humans Group 2B - Possibly carcinogenic to humans

Group 3 - Not classifiable as to its carcinogenicity to humans Group4 - Probably not carcinogenic to humans

7789-75-5	Calcium fluoride	3
13463-67-7	Titanium Dioxide	2B
1317-95-9	Silica	1
7440-02-0	Nickel	2B
7631-86-9	Silicon Dioxide	3

**NTP (National Toxicology Program):**

7440-02-0	Nickel	R
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**OSHA-Ca (Occupational Safety & Health Administration):**

None of the ingredients are listed



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## SECTION -12 ECOLOGICAL INFORMATION

### Toxicity:

#### Aquatic Toxicity:

13463-67-7 Titanium Dioxide

EC50	>1,000 mg/l (Water flea)
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7439-96-5 Manganese

EC50	40 mg/l (Water flea)
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7440-02-0 Nickel

EC50	1 mg/l (Water flea)
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7631-86-9 Silicon Dioxide

EC50	>1,000 mg/l (Daphnia) (OECD 202)
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· **Persistence and degradability:** No further relevant information available.

· **Behaviour in environmental systems:**

· Bio accumulative potential: No further relevant information available.

· **Mobility in soil:** No further relevant information available.

· **Additional ecological information:**

· **General notes:**

Do not allow undiluted product or product that has not been neutralized to reach groundwater, water course or sewage system.

· Results of PBT and vPvB assessment:

· PBT: Not applicable.

· vPvB: Not applicable.

· **Other adverse effects:** No further relevant information available

## SECTION -13 DISPOSAL CONSIDERATIONS

· Waste treatment methods

· **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Observe all federal, state and local environmental regulations when disposing of this material.

· Uncleaned packaging

· **Recommendation :** Disposal must be made according to official regulations

## SECTION -14 TRANSPORT INFORMATION

· UN-Number:

· DOT, ADR/ADN, ADN, IMDG, IATA Non-Regulated Material

· UN proper shipping name:

· DOT, ADR/ADN, ADN, IMDG, IATA Non-Regulated Material

· Transport hazard class(es):

· DOT, ADR/ADN, ADN, IMDG, IATA

· Class: Non-Regulated Material

· Packing group:

· DOT, ADR/ADN, IMDG, IATA Non-Regulated Material

· Environmental hazards: Not applicable.

· Special precautions for user: Not applicable.

Transport in bulk according to Annex II of

MARPOL73/78 and the IBC Code: Not applicable

UN "Model Regulation": Non-Regulated Material





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## SECTION -15 REGULATORY INFORMATION

- Safety, health and environmental regulations/legislation specific for the substance or mixture:
- SARA (Superfund Amendments and Reauthorization):

Section 355 (extremely hazardous substances):

None of the ingredients are listed

Section 313 (Specific toxic chemical listings):

1344-28-1	Aluminium Oxide
7439-96-5	Manganese
7440-02-0	Nickel

TSCA (Toxic Substances Control Act):

7439-89-6	Iron	ACTIVE
7789-75-5	Calcium fluoride	ACTIVE
13463-67-7	Titanium Dioxide	ACTIVE
1344-09-8	Silicic acid, sodium salt	ACTIVE
9004-34-6	Cellulose	ACTIVE
68476-25-5	Feldspar	ACTIVE
1344-28-1	Aluminium Oxide	ACTIVE
546-93-0	Magnesium Carbonate	ACTIVE
7439-96-5	Manganese	ACTIVE
7440-02-0	Nickel	ACTIVE
7440-21-3	Silicon	ACTIVE
584-08-7	Potassium Carbonate	ACTIVE
1305-78-8	Calcium Oxide	ACTIVE
1313-59-3	Sodium oxide	ACTIVE
1633-05-2	Strontium Carbonate	ACTIVE
7439-98-7	Molybdenum	ACTIVE
7631-86-9	Silicon Dioxide	ACTIVE
12136-45-7	Dipotassium Oxide Zirconium Silicate	ACTIVE

Hazardous Air Pollutants

7439-96-5	Manganese
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California Proposition 65



WARNING: This product can expose you to chemicals including the listed chemicals which are known to the State of California to cause cancer, birth defects and other reproductive harm. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Chemicals known to cause cancer

13463-67-7	Titanium Dioxide
7440-02-0	Nickel

Chemicals known to cause reproductive toxicity for females:

None of the ingredients are listed

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients are listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients are listed.

New Jersey Right-to-Know List:

13463-67-7	Titanium Dioxide
9004-34-6	Cellulose
1344-28-1	Aluminium Oxide
546-93-0	Magnesium Carbonate
1317-95-9	Silica
7439-96-5	Manganese
7440-02-0	Nickel
7440-21-3	Silicon
12001-26-2	Mica
8049-17-0	Ferrosilicon
1305-78-8	Calcium Oxide
7439-98-7	Molybdenum
12136-45-7	Dipotassium Oxide

· New Jersey Special Hazardous Substance List:

1317-95-9	Silica	CA
7439-96-5	Manganese	F3, R1
7440-02-0	Nickel	CA



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7440-21-3	Silicon	F3
8049-17-0	Ferrosilicon	F2, R2
1305-78-8	Calcium Oxide	CO, R1
12136-45-7	Dipotassium Oxide	CO, R2

· Pennsylvania Right-to-Know List:

13463-67-7	Titanium Dioxide
9004-34-6	Cellulose
1344-28-1	Aluminium Oxide
1317-95-9	Silica
7439-96-5	Manganese
7440-02-0	Nickel
7440-21-3	Silicon
12001-26-2	Mica
1305-78-8	Calcium Oxide
7439-98-7	Molybdenum
7631-86-9	Silicon Dioxide

Pennsylvania Special Hazardous Substance List:

1344-28-1	Aluminium Oxide	E
7439-96-5	Manganese	E
7440-02-0	Nickel	ES

Carcinogenic categories:

EPA (Environmental Protection Agency):

7439-96-5	Manganese	D
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TLV (Threshold Limit Value established by ACGIH):

7789-75-5	Calcium fluoride	A4
13463-67-7	Titanium Dioxide	A4
1344-28-1	Aluminium Oxide	A4
1317-95-9	Silica	A2



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7440-02-0	Nickel	A5
7439-98-7	Molybdenum	A3

NIOSH-Ca (National Institute for Occupational Safety and Health):

13463-67-7	Titanium Dioxide
1317-95-9	Silica
7440-02-0	Nickel

· GHS label elements

The product is classified and labelled according to the Globally Harmonized System(GHS).

Hazard pictograms:



· Signal word: Danger

· **Hazard-determining components of labelling:**

Iron Silica

Calcium Oxide Nickel

**Hazard statements:**

**H315** Causes skin irritation.

**H318** Causes serious eye damage.

**H317** May cause an allergic skin reaction. **H350** May cause cancer.

**H335** May cause respiratory irritation.

**H372** Causes damage to organs through prolonged or repeated exposure.

· **Precautionary statements:**

**P201** Obtain special instructions before use.

**P202** Do not handle until all safety precautions have been read and understood. **P260** Do not breathe dust/fume/gas/mist/vapours/spray.

**P264** Wash thoroughly after handling.

**P271** Use only outdoors or in a well-ventilated area.

**P272** Contaminated work clothing must not be allowed out of the workplace. **P280** Wear protective gloves/protective clothing/eye protection/face protection. **P302+P352** If on skin: Wash with plenty of water.

**P304+P340 IF INHALED:** Remove person to fresh air and keep comfortable for breathing.

**P305+P351+P338 If in eyes:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**P308+P313 IF exposed or concerned:** Get medical advice/attention.

**P321** Specific treatment(see supplementary first aid instructions on this Safety Data Sheet).

**P314** Get medical advice/attention if you feel unwell.

**P362+P364** Take off contaminated clothing and wash it before reuse. **P333+P313** If skin irritation or rash occurs: Get medical advice/attention.

**P405** Store locked up.

**P501** Dispose of contents/container in accordance with local/regional/national/international regulations.

**National regulations:**

None of the ingredients are listed.

· **Information about limitation of use:**

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.



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## SECTION -16 OTHER INFORMATION

**ROYALE WELD WELL** urges each end user and recipient of this SDS to study it carefully. If necessary, consult an industrial hygienist or other expert to understand this information and safeguard the environment and protect workers from potential hazards associated with the handling or use of this product. This information is believed to be accurate as of the revision date shown above. However, no warranty, expressed or implied, is given. Because the conditions or methods of use are beyond ROYALE WELDWELL's control, we assume no liability resulting from the use of this product. Regulatory requirements are subject to change and may differ between various locations. Compliance with all applicable Federal, State, Provincial, and Local laws and regulations remain the responsibility of the user.

· Date of last revision/ revision number: 09/18/2019 / 2

· **Abbreviations and acronyms:**

ADR: The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN: The European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA) VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent LD50: Lethal dose, 50 percent

PBT: Persistent, Bio accumulative and Toxic vPvB: very Persistent and very Bio accumulative

NIOSH: National Institute for Occupational Safety and Health OSHA: Occupational Safety & Health Administration

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit REL: Recommended Exposure Limit BEI: Biological Exposure Limit

Flam. Sol. 2: Flammable solids – Category 2 Pyr. Sol. 1: Pyrophoric solids – Category 1

Water-react. 1: Substances and mixtures which in contact with water emit flammable gases – Category 1 Water-

react. 3: Substances and mixtures which in contact with water emit flammable gases – Category 3 Ox. Sol. 1:

Oxidizing solids – Category 1

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1A: Skin corrosion/irritation – Category 1A Skin Corr. 1C: Skin corrosion/irritation – Category 1C Skin Irrit. 2:

Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1 Eye Irrit. 2A: Serious eye damage/eye irritation –

Category 2A Eye Irrit. 2B: Serious eye damage/eye irritation – Category 2B

Skin Sens. 1: Skin sensitisation – Category 1 Carc. 1A: Carcinogenicity – Category 1A Carc. 1B: Carcinogenicity –

Category 1B Carc. 2: Carcinogenicity – Category 2

STOT SE 3: Specific target organ toxicity(single exposure) – Category 3 STOT RE 1: Specific target organ toxicity(repeated exposure) – Category 1

· \* Data compared to the previous version altered.